

### C&L Wood Flooring : OAK Grade Quality Standard

Defects	Item	ABCD Grade & Defects Description			
		A Grade	B grade	C grade	D grade
Sound Knots	Max Diamater	Diamater ≤ 5mm	Diamater ≤ 35mm, Color Similar to Whole Color Allowed	Diamater ≤ 60mm, Color Similar to Whole Color Allowed	Allowed
Died Knots		Diamater ≤ 4mm	≤ 20mm, Dispersely Spread Allowed 3-5 knots	≤ 45mm, Dispersely Spread Allowed	Diamater ≤ 60mm, Dispersely Spread Allowed less than 3 knots
Side Knots		Not Allowed	Not Allowed	No Crack or Slight Crack Allowed	Not Fall off Allowed Diamater ≤ 20mm
Sapwood		Not Allowed	Not Allowed	≤ 15% plank actual width (single side)	≤ 30% plank actual width (single side)
Color Variation		Not Allowed	Allowed Slight Color Variation	Allowed Medium Color Variation	Not Limited
Resin Pocket	WidthxLength	Not Allowed	≤ 2x30mm Allowed one strip	≤ 4x40mm Allowed 3 strips	≤ 5x60mm
Split or Crack	WidthxLength	Not Allowed	Closed Crack Allowed	Within 3x150mm Allowed, 2 For each end	Within 5x300mm 3 Allowed
Decay		Not Allowed	Not Allowed	Not Allowed	Not Allowed
					